



GAUGE SAVER

MODEL X5.04

PRODUCT DESCRIPTION

Gauge savers are normally a device that prevents overpressuring. The Gauge Saver (Pressure Limit Valve) is used where the process pressure exceeds the over range limit of the pressure instrument. When the process pressure exceeds the preset pressure, Gauge Saver shuts off the pressure to the instrument and thereby prevents damage of the sensing element and protects the calibration. They function in a similar fashion as relieve valve, only in reverse, with spring that will close off to the gauge if the pressure goes above the set pressure.







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GAUGE SAVER



KEY FEATURES

- Adjustable range
- Nominal Pressure up to 400 kg/cm²
- Over pressure up to 600 kg/cm²
- Bellow type & piston type model

APPLICATION

Body

'O' Ring

- Over-pressure protection for gauges, switches & Transmitters
- Designed to protect Pressure instruments from over pressure exceeding the specified pressure range by sudden and excessive pressure fluctuation from surge or spike.
- Widely used in mechanical engineering and plant construction, power station, mining, environmental technology, chemical and petrochemical.

MATERIAL OF CONSTRUCTION

SS 316

Viton

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SPECIFICATIONS

Overload Protector type :	S01- Below type				
	S02 - Piston type				
Adjustable Range :	S01 - 0.6 kg/cm ² to 0.8 kg/cm ²				
	S02 - 1 kg/cm ² to 400 kg/cm ²				
Operating Temp. :	-20°C to 120°C				
Max. Working Pressure. :	Max 600 kg/cm²				

DIMENSIONAL DRAWINGS

Bellow Operated

Instrument
Connection
F A A
BB BB
E
Process Connection
Connection

А	ØВ	ØC	D	F	E
Sq.27.5 × 28.5	35	70	Ø5	1⁄2" NPT(F)	1⁄2" NPT(M)

Important Notes: Above drawings are not to scale. All Dimension are in mm





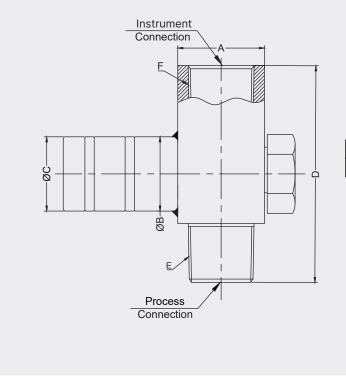
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DIMENSIONAL DRAWINGS

Piston operated



A	ØC	D	F	E
Sq.28	24	70	1∕₂" NPT(F)	1⁄2" NPT(M)

Important Notes: Above drawings are not to scale. All Dimension are in mm





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MODEL CODING & ORDERING INFORMATION

DESCRIP	ΓΙΟΝ	CODE	X5.04	РО	B01	S6	38BM.38BF	X17
Model Gauge Save	r	X5.04	X5.04					
Version Bellow Opera Piston Opera	ated	BO PO		РО				
Adjustable I Type Bellow Piston Piston Piston Piston Piston Piston	Adjustable range (kg/cm² or bar) 0.6 to 0.8 1 to 4 4 to 6 7 to 16 10 to 40 60 to 80 100 to 160 200 to 400	B01 P02 P03 P04 P05 P06 P07			B01			
Body Materi SS 316 SS 316L Monel 400 Hast C-276	al	S6 SL M4 HC				S6		
Connection 3/8" BSP (M x 3/8" NPT (M 1/2" BSP (M x 1/2" NPT (M x M20 × 1.5 (N	x F) x F) F) 4 x F)	38BM.38BF 38NM.38NF 12BM.12BF 12NM.12NF M20M.M20F					38BM.38BF	
Other Optio Material test Tested to NA Oxygen Serv	certificate ACE Standard	X17 X20 X21						X17

SAMPLE ORDERING CODE: X5.04-PO.B01.S6.38BM.38BF.X17

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing. Modifications may take place and material specified may be replaced by others without prior notice.

